Duraband® NC
ONE HARDBAND WIRE FOR ALL CONDITIONS

Why Duraband NC?

Oil and Gas Drilling is demanding more from drill pipe today than ever before. Extended Reach Drilling, Highly Deviated, H2S Sour Gas, Horizontal Drilling and HPHT wells are pushing the limits of current drill pipe design. Reliability of first application and re-application of hardbanding is vital for efficient offshore drilling and modern land drilling methods that require the drill string to be in constant use. Wells are being drilled deeper and faster today. The hardbanding must also be able to survive these environments, and successful re-application is essential. If it is not, re-application costs will be extremely high.

Casing-friendly...100% Crack-Free...100% Rebuildable

FIELD-PROVEN PERFORMANCE

Maximum Tool Joint and Drill Pipe Protection
Under actual downhole field testing, Duraband NC consistently provides superior wear resistance. Field and laboratory test reports available upon request.

Excellent Casing Wear Protection
Using the Mohr Engineering Casing Wear Test, Duraband has been tested under a variety of conditions and with differing casing materials. Duraband consistently shows that it provides excellent casing protection. Test results available upon request.

Fatigue Resistance
Each time drill pipe is put downhole, stress and fatigue are multiplied. Duraband NC has consistently proven its resistance to cracking and spalling. Test results available upon request.

Multiple Re-applications
Duraband can be re-applied over itself or other hardband products without removal. Independent Fearnley Procter NS-1™ testing has confirmed this. Re-application costs up to 75% less than competitive products. Test reports and certifications available upon request.

Fearnley Procter NS-1™ Certified
• New application
• Re-application over other existing products

PERFECT FOR ALL DRILLING CONDITIONS...
○ Highly Deviated Wells and Extended Reach Drilling
○ H2S Sour Gas Wells – All grades of sour gas drill pipes
○ HPHT Wells
○ Geothermal Drilling
○ Horizontal Drilling

...AND ALL HARDBAND LOCATIONS
○ Box and Pin
○ HWDP Center Wear Pads
○ Drill Collars
○ RDT Wear Knot™
○ Multiple Layers
○ Completion Work String Tubing

Wear Knot™ is a trademark of RDT-USA
7 Good Reasons
Why More Drilling Professionals Trust Duraband NC

1. APPLICATOR SUPPORT
Over 200 applicators worldwide...On every continent!

2. TECHNICAL EXPERTISE & CUSTOMER SUPPORT
Anywhere in the world. Ten dedicated Technical Centers worldwide that support our
applicators and the drilling industry.

3. UNIQUE APPLICATOR CERTIFICATION PROGRAM
We developed a three-step certification process to help identify applicator skill level
and experience to assure quality work. A first for the industry. No other company
comes close to our three-level program.

4. FIELD TRAINING
We provide extensive on-site field training anywhere in the world. No other company
offers this hands-on service.

5. SITE INSPECTIONS
To be certain that hardbanding is being applied to specification, we will dispatch a quality assurance specialist
to monitor the application of Duraband NC. No other hardband supplier does that.

6. TESTING
Duraband NC has been independently tested and approved through
Fearnley Procter NS-1™ to apply over:
- TCS®Ti and TCS 8000®
- Armacor® MStar
- Castolin OTW 12Ti
- SmoothX®
- Arnco 100XT™

Duraband is the only product to carry this many approvals.

7. PROCEDURE DEVELOPMENT & IMPROVEMENT
For over 40 years, Postle Industries, Inc. has been designing hardfacing alloys and application procedures
for many industries. Our R&D department has worked tirelessly to address the drill pipe wear and casing
concerns of the drilling industry. As drilling continues to grow and drilling demands change, Postle Industries
will be there to support, develop and deliver quality hardbanding products. Procedure
Improvement is an ongoing process. Here are some recent developments:
- Patent Pending – Coolbanding of tool joints to prevent damage to the IPC
- Developed a unique insulating wrap to slow the cooling process on hardbanded tool
  joints, HWDP and drill collars for strong, reliable application.
- Developed a unique procedure for hardbanding tool joints used with H2S Sour Gas
- Patent Pending – Ultraband NM for Non-Mag Drill collars
Duraband® NC

A PROVEN TRACK RECORD

- Duraband’s parent company, Postle Industries, has been in business for nearly 50 years.
- Duraband has been approved by all the major oil companies, drilling contractors.
- All rental companies in the USA and most rental companies worldwide use Duraband.
- Duraband is supported by over 200 hardbanding applicators worldwide and our global network of Technical Centers.
- Duraband and its sister product Tuffband are the largest selling hardband in the world... over 500,000 tool joints annually!
- Available from all major drill pipe manufactures worldwide

HARDBANDING SOLUTIONS
by POSTLE INDUSTRIES

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